

Water Consumption Estimator															
Name							Quantity				Total				
Bridge Saw 500 mm											0L/minL/min				
CNC Machine										0L/minL/min					
Belt Edge Polisher						2				300L/minL/min					
Single Head Edge Polisher						1				30L/minL/min					
Jenny Lind Radial Arm Polisher						2				30L/minL/min					
Hand Polisher										0L/minL/min					
Current Estimate on Usage (in Litres)											360L/minL/min				
	EC 2.1 100L/min	SC 2.1 150L/min	MCL2.1 300L/min	MCL2.1 300L/min	MCM2.1 600	DL/min	MCL2.1 300L/min	MCL2.1 600L/min	MCL2.1R 600L/min	MCL2.1750L 750L/min	MCL3.1 600L/min	MCL3.1 600L/min	MCL3.1750L 750L/min		
Overall Dimensions (LxWxH [mm])	3000x2000x2300	3000x2000x2300	2800x2100x4000	3800x2100x3400	2800x2100>	x5600	2800x2100x4000	2800x2100x5600	3800x2100x5000	2800x2100x7100	2800x2100x5600	4350x2600x4000	2800x2100x7100		
Electrical supply	400V,50Hz,3F+PE 4,5Kw,10A	400V,50Hz,3F+PE 5Kw,11A	400V,50Hz,3F+PE 6,5Kw,15A	400V,50Hz,3F+PE 6,5Kw,15A	400V,50Hz,3F+PE 6,5Kw,15A		400V,50Hz,3F+PE 8,5Kw,17A	400V,50Hz,3F+PE 8,5Kw,17A	400V,50Hz,3F+PE 8,5Kw,17A	400V,50Hz,3F+PE 8,5Kw,17A	400V,50Hz,3F+PE 10Kw,20A	400V,50Hz,3F+PE 10Kw,20A	400V,50Hz,3F+PE 10Kw,20A		
Screen	7 inch	10 inch	10 inch	10 inch	10 inch		10 inch	10 inch	10 inch	10 inch	15 inch	15 inch	15 inch		
Submergible pump model	VX 8/35	VX 8/35	MC 15/50	MC 15/50	MC 30/50		MC 15/50	MC 30/50	MC 30/50	MC 30/50	MC 30/50	MC 30/50	MC 30/50		
Level control for waterwater pit	1 float switch	1 float switch	1 float switch	1 float switch	1 float switch		1 float switch	1 float switch	1 float switch	1 float switch	2 float switches	2 float switches	2 float switches		
Coagulant station	N	Y	Y	Y	Y		Y	Y	Y	Y	Y	Y	Y		
Coagulant level control	N	float switch	float switch	float switch	float switch		float switch	float switch	float switch	float switch	float switch	float switch	float switch		
Flocculant station	PVC Skid 100L	PVC Skid 100L	PVC Skid 500L	PVC Skid 500L	PVC Skid 500L		PVC Skid 500L	PVC Skid 500L	PVC Skid 500L	PVC Skid 500L	stainless steel tank 300L	stainless steel tank 300L	stainless steel tank 300L		
Flocculant level control	Float Switch	Float Switch	Float Switch	Float Switch	Float Switch		Float Switch	Float Switch	Float Switch	Float Switch	Ultrasonic Sensor	Ultrasonic Sensor	Ultrasonic Sensor		
Flocculant mixer	NO	Y	Y	Y	Y		Y	Y	Y	Y	Y	Y	Y		
Flocculant preparation	Manual	Manual	Manual	Manual	Manual		Manual	Manual	Manual	Manual	Automatic	Automatic	Automatic		
Sludge level control into sludge tank	Separate sludge tank	Separate sludge tank	4 probes	4 probes	4 probes		4 probes	4 probes	4 probes	4 probes	Ultrasonic sensor	Ultrasonic sensor	Ultrasonic sensor		
Filter press	4 plates - 0,8m ³ /8h of dehydrated sludge	4 plates - 0,8m ³ /8h of dehydrated sludge	4 plates - 0,8m³/8h of dehydrated sludge	4 plates - 0,8m³/8h of dehydrated sludge	4 plates - 0,8m³/8h of dehydrated sludge		8 plates - 1,9m ³ /8h of dehydrated sludge	8 plates - 1,9m ³ /8h of dehydrated sludge	8 plates - 1,9m³/8h of dehydrated sludge	4 plates - 0,8m³/8h of dehydrated sludge	8 plates - 1,9m³/8h of dehydrated sludge	8 plates - 1,9m³/8h of dehydrated sludge	8 plates - 1,9m³/8h of dehydrated sludge		
Sludge pressure indicator on filterpress supply	Analog	Analog	Analog	Analog	Analog		Analog	Analog	Analog	Analog	Digital	Digital	Digital		
Press cycle sensor	Not needed	Probe	Probe	Probe	Probe		Probe	Probe	Probe	Probe	Pressure transducer	Pressure transducer	Pressure transducer		
Flushing sludge pump, filter cloths and drainage channel.	Manual	Manual	Manual	Manual	Manual		Manual	Manual	Manual	Manual	Automatic	Automatic	Automatic		



Software- Logic 2.1	Press cycle based on time	Pressing cycles are independently controlled by time and pressure, including operation in silent mode.	The plant runs the pressing cycles independently, concerning any as controlling each cycle by looking at both time and pressure neached. Weekly calendar for press included. Silent mode Silent mode Silent mode Automatic Automatic Automatic additional actional automatic position of valves asensors.	The plant runs the pressing cycles independently, concerning any as controlling each cycle by looking at both time and pressure ached, Weekly calendar for press included. Silent mode sincluded, Weekly calendar for press included. Adamser Amintenance reminder included acher as well as correct signal of level sensors.	The plant runs the pressing cycles independently, concerning any new start as well as controlling each cycle by looking at both time and pressure reached. Silent mode included. Weekly calendar for press included Maintenace remuded. Automatic position of valves as well as correct signal of level sensors.							
------------------------	------------------------------	--	--	--	--	--	--	--	--	---	--	--